



WestRock Packaging Systems, LLC

# SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/13/2021 2:29:04PM

ASSEMBLY NUMBER: U5029655M

ASSY, MACHINE WIRING

REVISION LEVEL: ?

| BOM<br>SEQ | COMPONENT PART NUMBER | DESCRIPTION                                                                                                                                                                                                                                                                                                                                      | QUANTITY | UOM | REV | ENG<br>SEQ |
|------------|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----|-----|------------|
| 000        |                       | *****<br><br>FOR THE FOLLOWNG MACHINES<br>1250MD - ENET - 460VAC<br>*****<br>ELECTRICAL, SENSORS AND<br>MACHINE MOUNTD COMPONENT.<br>*****<br>STANDARD SOFT DRINK MACH.<br>*****<br>COPIED: U5026016M<br>ENGR: T. COOKE<br>*****<br>USE SEQ.#62000 THRU 65999<br>ONLY<br>*****<br>* REFERENCE DRAWINGS *<br>*****<br>POWER TRANSFORMERS<br>***** | 1.00     | EA  | -   |            |
| 001        | U5021336P             | TRANSFORMER 34KVA ISOLATION                                                                                                                                                                                                                                                                                                                      | 1.00     | EA  | ?   |            |
| 002        | U5027153P             | ONE-HOLE, ALUMINUM, SINGLE BARREL LUG                                                                                                                                                                                                                                                                                                            | 14.00    | EA  | -   |            |
| 003        | U5002879P             | XFMR,3P,480D-480Y,20KVA<br><br>*****<br>JOG CABLE SWITCH:<br>SEE MECH FRAME ASSY DWG<br>*****<br>WARNING HORN<br>*****                                                                                                                                                                                                                           | 1.00     | EA  | -   | 62520      |
| 004        | 09-034196-2006-0      | HORN, 24VDC, ADJ. VOLUME                                                                                                                                                                                                                                                                                                                         | 1.00     | EA  | B   | 62770      |
| 005        | 09-033027-2016-0      | DIODE                                                                                                                                                                                                                                                                                                                                            | 1.00     | EA  | -   | 62773      |
| 006        | 09-034197-2006-0      | GASKET                                                                                                                                                                                                                                                                                                                                           | 1.00     | EA  | -   | 62775      |
| 007        | 09-034198-2006-0      | HOUSNG,HORN                                                                                                                                                                                                                                                                                                                                      | 1.00     | EA  | -   | 62780      |



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|------------|-----------------------|------------------------------------------------------------------------------------------------------------------------------|----------|-----|-----|------------|
|            |                       | *****<br>AIR CONDITIONER<br>*****<br>SEE MECH FRAME ASSY DWG<br>*****<br>SERVO MOTORS:<br>SEE SEP. SERVO MOTORS BIL<br>***** |          |     |     |            |
| 008        | U5006542P             | INDRADrive ENCODER CABLE,8m                                                                                                  | 1.00     | EA  | -   | 64010      |
| 009        | U5006541P             | INDRADrive POWER CABLE,8m                                                                                                    | 1.00     | EA  | -   | 64015      |
|            |                       | *****<br>AXIS #2 CARRIER LH INSIDE<br>*****                                                                                  |          |     |     |            |
| 010        | U5006542P             | INDRADrive ENCODER CABLE,8m                                                                                                  | 1.00     | EA  | -   | 64035      |
| 011        | U5006541P             | INDRADrive POWER CABLE,8m                                                                                                    | 1.00     | EA  | -   | 64040      |
|            |                       | *****<br>AXIS #3 CARRIER LH OUTSID<br>*****                                                                                  |          |     |     |            |
| 012        | U5006542P             | INDRADrive ENCODER CABLE,8m                                                                                                  | 1.00     | EA  | -   | 64060      |
| 013        | U5006541P             | INDRADrive POWER CABLE,8m                                                                                                    | 1.00     | EA  | -   | 64065      |
|            |                       | *****<br>AXIS #4 CARRIER RH OUTSID<br>*****                                                                                  |          |     |     |            |
| 014        | U5006542P             | INDRADrive ENCODER CABLE,8m                                                                                                  | 1.00     | EA  | -   | 64085      |
| 015        | U5006541P             | INDRADrive POWER CABLE,8m                                                                                                    | 1.00     | EA  | -   | 64090      |
|            |                       | *****<br>AXIS #5 FEEDER WHEEL 1<br>*****                                                                                     |          |     |     |            |
| 016        | U5009170P             | INDRADrive ENCODER CABLE,16m                                                                                                 | 1.00     | EA  | ?   | 64110      |
| 017        | U5009171P             | INDRADrive POWER CABLE,16m                                                                                                   | 1.00     | EA  | ?   | 64115      |
|            |                       | *****<br>AXIS #6 FEEDER WHEEL 2<br>*****                                                                                     |          |     |     |            |



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|------------|-----------------------|------------------------------------------|----------|-----|-----|------------|
| 018        | U5009170P             | INDRADrive ENCODER CABLE,16m             | 1.00     | EA  | ?   | 64135      |
| 019        | U5009171P             | INDRADrive POWER CABLE,16m               | 1.00     | EA  | ?   | 64140      |
|            |                       | *****<br>AXIS #7 FEEDER WHEEL 3<br>***** |          |     |     |            |
| 020        | U5009170P             | INDRADrive ENCODER CABLE,16m             | 1.00     | EA  | ?   | 64160      |
| 021        | U5009171P             | INDRADrive POWER CABLE,16m               | 1.00     | EA  | ?   | 64165      |
|            |                       | *****<br>AXIS #8 METERING<br>*****       |          |     |     |            |
| 022        | U5006544P             | INDRADrive ENCODER CABLE,10m             | 1.00     | EA  | -   | 64185      |
| 023        | U5006543P             | INDRADrive POWER CABLE, 10m              | 1.00     | EA  | -   | 64190      |
|            |                       | *****<br>AXIS #9 GROUPING<br>*****       |          |     |     |            |
| 024        | U5006544P             | INDRADrive ENCODER CABLE,10m             | 1.00     | EA  | -   | 64210      |
| 025        | U5006543P             | INDRADrive POWER CABLE, 10m              | 1.00     | EA  | -   | 64215      |
|            |                       | *****<br>AXIS #10 LH LOAD<br>*****       |          |     |     |            |
| 026        | U5006544P             | INDRADrive ENCODER CABLE,10m             | 1.00     | EA  | -   | 64235      |
| 027        | U5006543P             | INDRADrive POWER CABLE, 10m              | 1.00     | EA  | -   | 64240      |
|            |                       | *****<br>AXIS #11 RH LOAD<br>*****       |          |     |     |            |
| 028        | U5006544P             | INDRADrive ENCODER CABLE,10m             | 1.00     | EA  | -   | 64260      |
| 029        | U5006543P             | INDRADrive POWER CABLE, 10m              | 1.00     | EA  | -   | 64265      |
|            |                       | *****<br>AXIS #12 LH FOLD<br>*****       |          |     |     |            |



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|------------|-----------------------|-------------------------------------------|----------|-----|-----|------------|
| 030        | U5006544P             | INDRADrive ENCODER CABLE,10m              | 1.00     | EA  | -   | 64285      |
| 031        | U5006543P             | INDRADrive POWER CABLE, 10m               | 1.00     | EA  | -   | 64290      |
|            |                       | *****<br>AXIS #13 RH FOLD<br>*****        |          |     |     |            |
| 032        | U5006544P             | INDRADrive ENCODER CABLE,10m              | 1.00     | EA  | -   | 64310      |
| 033        | U5006543P             | INDRADrive POWER CABLE, 10m               | 1.00     | EA  | -   | 64315      |
|            |                       | *****<br>AXIS #14 LH COMPRESSION<br>***** |          |     |     |            |
| 034        | U5006542P             | INDRADrive ENCODER CABLE,8m               | 1.00     | EA  | -   | 64335      |
| 035        | U5006541P             | INDRADrive POWER CABLE,8m                 | 1.00     | EA  | -   | 64340      |
|            |                       | *****<br>AXIS #15 RH COMPRESSION<br>***** |          |     |     |            |
| 036        | U5006542P             | INDRADrive ENCODER CABLE,8m               | 1.00     | EA  | -   | 64360      |
| 037        | U5006541P             | INDRADrive POWER CABLE,8m                 | 1.00     | EA  | -   | 64365      |
|            |                       | *****<br>AXIS #16 LH ACCELERATOR<br>***** |          |     |     |            |
| 038        | U5006542P             | INDRADrive ENCODER CABLE,8m               | 1.00     | EA  | -   | 64385      |
| 039        | U5006541P             | INDRADrive POWER CABLE,8m                 | 1.00     | EA  | -   | 64390      |
|            |                       | *****<br>AXIS #17 RH ACCELERATOR<br>***** |          |     |     |            |
| 040        | U5006542P             | INDRADrive ENCODER CABLE,8m               | 1.00     | EA  | -   | 64410      |
| 041        | U5006541P             | INDRADrive POWER CABLE,8m                 | 1.00     | EA  | -   | 64415      |
|            |                       | *****<br>MACHINE LABELS<br>*****          |          |     |     |            |



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|------------|-----------------------|----------------------------------------------------|----------|-----|-----|------------|
| 042        | 09-036080-2035-0      | LABEL, SERVICE PHONE #                             | 1.00     | EA  | A   | 64590      |
| 043        | 09-036149-2035-0      | LABEL, VOLTAGES USED TO 480                        | 1.00     | EA  | -   | 64600      |
| 043A       | U5016794M             | NAMEPLATE, MACHINE                                 | 1.00     | EA  | ?   |            |
| 044        | 09-033206-2035-0      | LABEL, SAFETY DISCONNECT                           | 1.00     | EA  | -   | 64620      |
|            |                       | *****<br>*****                                     |          |     |     |            |
|            |                       | UPSTREAM NODE                                      |          |     |     |            |
| 045        | U5006574P             | RJ45-M12 ETHERNET CABLE 16m                        | 1.00     | EA  | -   | 64805      |
|            |                       | *****                                              |          |     |     |            |
|            |                       | DOWNSTREAM NODE                                    |          |     |     |            |
| 046        | U5006574P             | RJ45-M12 ETHERNET CABLE 16m                        | 1.00     | EA  | -   | 65005      |
|            |                       | *****                                              |          |     |     |            |
|            |                       | STACKLIGHT INDICATORS & cisco<br>mounting hardware |          |     |     |            |
|            |                       | *****                                              |          |     |     |            |
| 047        | U5019831P             | STACKLIGHT, FOUR COLOR                             | 1.00     | EA  | -   |            |
| 048        | U5018390P             | EZ-LIGHT TOWER STAND OFF COVER                     | 1.00     | EA  | -   | 66020      |
| 049        | U5018391P             | EZ-LIGHT TOWER STAND OFF                           | 2.00     | EA  | -   | 66025      |
| 051        | U5018393P             | TOWER LIGHT BRACKET                                | 2.00     | EA  | -   | 66035      |
| 052        | U5019832P             | CONNECTOR, 8-PIN, STACKLIGHT                       | 1.00     | EA  | ?   | 66040      |
| 053        | U5018392P             | EZ-LIGHT TOWER MOUNTING BASE                       | 2.00     | EA  | -   | 66045      |
|            |                       | *****                                              |          |     |     |            |
|            |                       | **DR SIDE INFEED CORNER**                          |          |     |     |            |
|            |                       | *****                                              |          |     |     |            |
| 054        | 09-033990-2003-0      | PUSH BUTTON ENCLOSURE                              | 1.00     | EA  | A   | 66520      |
| 055        | 09-033511-2013-0      | BUTTON, CLOSING                                    | 1.00     | EA  | -   | 66540      |
| 056        | U5004762P             | PB E-STOP RED LED LAMP                             | 1.00     | EA  | -   | 66550      |



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|------------|-----------------------|----------------------------------------------------|----------|-----|-----|------------|
| 056A       | U5026012P             | EMERGENCY STOP PUSHBUTTON PADLOCKING               | 1.00     | EA  | -   |            |
| 057        | 09-032501-2123-0      | CONTACT BLOCK, 1 NO, 1 NC                          | 1.00     | EA  | -   | 66560      |
| 058        | 09-032018-2014-0      | CORD GRIP T-B#2930NM                               | 1.00     | EA  | -   | 66590      |
| 059        | U5000747P             | CIRCULAR E-STOP LEGEND PLATE                       | 1.00     | EA  | -   | 66592      |
|            |                       | *****<br>**OP SIDE INFEEED CORNER**<br>*****       |          |     |     |            |
| 060        | 09-033990-2003-0      | PUSH BUTTON ENCLOSURE                              | 1.00     | EA  | A   | 66610      |
| 061        | 09-033511-2013-0      | BUTTON, CLOSING                                    | 1.00     | EA  | -   | 66620      |
| 062        | U5004762P             | PB E-STOP RED LED LAMP                             | 1.00     | EA  | -   | 66630      |
| 062A       | U5026012P             | EMERGENCY STOP PUSHBUTTON PADLOCKING               | 1.00     | EA  | -   |            |
| 063        | 09-032501-2123-0      | CONTACT BLOCK, 1 NO, 1 NC                          | 1.00     | EA  | -   | 66650      |
| 064        | 09-032018-2014-0      | CORD GRIP T-B#2930NM                               | 1.00     | EA  | -   | 66660      |
| 065        | U5000747P             | CIRCULAR E-STOP LEGEND PLATE                       | 1.00     | EA  | -   | 66662      |
|            |                       | *****<br>**OP SIDE OUTFEED CORNER*<br>(I104, 0178) |          |     |     |            |
| 066        | 09-033990-2003-0      | PUSH BUTTON ENCLOSURE                              | 1.00     | EA  | A   | 66710      |
| 067        | U5004766P             | PB AMBER LED LAMP NO GUARD                         | 1.00     | EA  | -   | 66730      |
| 068        | U5004762P             | PB E-STOP RED LED LAMP                             | 1.00     | EA  | -   | 66740      |
| 068A       | U5026012P             | EMERGENCY STOP PUSHBUTTON PADLOCKING               | 1.00     | EA  | -   |            |
| 069        | 09-033511-2013-0      | BUTTON, CLOSING                                    | 1.00     | EA  | -   | 66750      |
| 070        | 09-032501-2123-0      | CONTACT BLOCK, 1 NO, 1 NC                          | 1.00     | EA  | -   | 66760      |
| 071        | 09-032018-2014-0      | CORD GRIP T-B#2930NM                               | 1.00     | EA  | -   | 66770      |



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| 072        | U5000747P             | CIRCULAR E-STOP LEGEND PLATE<br>*****<br>**DR SIDE OUTFEED CORNER*<br>*****   | 1.00     | EA  | -   | 66772      |
| 073        | 09-033990-2003-0      | PUSH BUTTON ENCLOSURE                                                         | 1.00     | EA  | A   | 66810      |
| 074        | U5004762P             | PB E-STOP RED LED LAMP                                                        | 1.00     | EA  | -   | 66820      |
| 074A       | U5026012P             | EMERGENCY STOP PUSHBUTTON PADLOCKING                                          | 1.00     | EA  | -   |            |
| 075        | 09-032501-2123-0      | CONTACT BLOCK, 1 NO, 1 NC                                                     | 1.00     | EA  | -   | 66830      |
| 076        | 09-033511-2013-0      | BUTTON, CLOSING                                                               | 1.00     | EA  | -   | 66840      |
| 077        | 09-032018-2014-0      | CORD GRIP T-B#2930NM                                                          | 1.00     | EA  | -   | 66850      |
| 078        | 09-032022-2014-0      | CORD GRIP                                                                     | 1.00     | EA  | -   | 66910      |
| 079        | U5000747P             | CIRCULAR E-STOP LEGEND PLATE                                                  | 1.00     | EA  | -   | 66912      |
| 080        | 09-034985-2014-0      | NON METALLIC CORD GRIP<br>*****<br>*****<br>LOAD SIDE JOG PB STATION<br>***** | 11.00    | EA  | -   | 66920      |
| 081        | 09-034619-2123-0      | MOMENTARY CONTACT PUSH BTN                                                    | 1.00     | EA  | -   | 67110      |
| 082        | 09-027087-0000-0      | STATION, OPER. S.S.                                                           | 1.00     | EA  | A   | 67120      |
| 083        | U5003278P             | CORDGRIP, 1/2" NONMETAL 90                                                    | 1.00     | EA  | -   | 67130      |
| 084        | U5003279P             | MICRO CHANGE CBL,5M M-LEADS<br>*** GLUE SENSOR CABLES **                      | 1.00     | EA  | B   | 67140      |
| 085        | 09-031961-2061-0      | CONN.4X10M<br>**GLUE SOL CABLES *                                             | 2.00     | EA  | A   | 67205      |
| 086        | U5019179P             | CBL, M8F TO FLYING LEADS, 10m, 3 PIN,<br>*** REMOTE I/O CABLES ***            | 8.00     | EA  | ?   | 67215      |



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|------------|-----------------------|----------------------------------------|----------|-----|-----|------------|
| 087        | U5009293P             | CABLE, CP CONNECTOR, 8m                | 5.00     | EA  | -   | 67310      |
| 088        | U5009295P             | CBL, M8M TO M12F, 2m, 3 PIN, STR/STR   | 12.00    | EA  | B   | 67320      |
| 089        | U5009296P             | CABLE, M8 X M12 FEMALE, 5M             | 32.00    | EA  | C   | 67330      |
| 090        | U5009308P             | CBL, M8M TO M12F, 0.6m, 3 PIN, STR/STR | 16.00    | EA  | B   | 67340      |
| 091        | U5013819P             | CBL, M8M TO M8F, 2m, 3 PIN, STR/STR    | 18.00    | EA  | A   | 67350      |
| 092        | U5015189P             | CABLE, M12F TO M8M, 3 PIN, 5m, 90/STR  | 2.00     | EA  | A   | 67360      |
| 093        | U5019302P             | CABLE,M8 MALE x M12 FEMALE 5M 90 DEG   | 3.00     | EA  | A   | 67370      |
| 094        | U5019179P             | CBL, M8F TO FLYING LEADS, 10m, 3 PIN,  | 2.00     | EA  | ?   | 67375      |
| 095        | U5026318P             | CBL, M8 MALE TO M8 FEMALE 5 METER      | 4.00     | EA  | -   |            |
|            |                       | *** FOR AIRE PREP *****                |          |     |     |            |
| 096        | U5012245P             | CABLE, PRESSURE SWITCH                 | 1.00     | EA  | -   | 67390      |
| 097        | U5012246P             | ELECTRICAL CABLE, ON/OFF               | 1.00     | EA  | -   | 67400      |
| 098        | U5012247P             | M8 CABLE ADAPTER                       | 1.00     | EA  | -   | 67410      |
|            |                       | ***DUMP VALVE *****                    |          |     |     |            |
| 099        | 09-035378-2165-0      | MALE CONNECTOR                         | 1.00     | EA  | A   | 67425      |
| 099A       | U5024662P             | ASCO VALVE DIN KIT                     | 2.00     | EA  | -   |            |
| 100        | 09-031961-2061-0      | CONN.4X10M                             | 1.00     | EA  | A   | 67430      |
|            |                       | **FRONT SUB-FRAME **                   |          |     |     |            |
| 101        | 09-031961-2061-0      | CONN.4X10M                             | 2.00     | EA  | A   | 67455      |
|            |                       | *****                                  |          |     |     |            |
|            |                       | **EXPENSE & MISC. ITEMS**              |          |     |     |            |
|            |                       | *****                                  |          |     |     |            |
| 102        | U5003017P             | 12 COND, 20 GA, UNSHIELDED             | 6,000.00 | IN  | -   | 75360      |
| 103        | 09-032442-5517-0      | CBL-4 COND. SHLD-14GA-600V             | 6,000.00 | IN  | C   | 75365      |



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|------------|-----------------------|--------------------------------------------------------------|----------|-----|-----|------------|
| 104        | U5003451P             | CABLE, 7 COND                                                | 3,000.00 | IN  | A   | 75367      |
| 105        | 09-031973-2061-0      | CABLE 4X22                                                   | 250.00   | IN  | -   | 75370      |
| 105A       | U5022263P             | FW,M12,FEMALE,SCRW,4POLE,4-6MM                               | 1.00     | EA  | ?   |            |
| 105B       | U5022268P             | FW,M12,MALE,SCRW,4POLE,4-6MM                                 | 1.00     | EA  | ?   |            |
| 106        | 09-038872-2013-0      | WIRING DUCT 3"x1", SOLID WALLS                               | 120.00   | IN  | -   | 75375      |
| 107        | 09-038873-2013-0      | WIRING DUCT COVER, 3"                                        | 120.00   | IN  | A   | 75380      |
|            |                       | EXP(4) RUBBER GROMMETS<br>ID .312" OD .625<br>NEWARK 50N6920 |          |     |     |            |
| 107A       | U5026940P             | MULTI-TAP CONNECTOR WITH CLEAR                               | 4.00     | EA  | -   |            |
| 108        | U5001823P             | CABLE CLIP, MINITEC                                          | 50.00    | EA  | -   | 75400      |
| 109        | U5005931P             | FAULT SIGNALLING CONTACT                                     | 1.00     | EA  | -   | 75405      |
| 110        | U5012835P             | TEACH PENDANT,18MM ULTRASON HP                               | 1.00     | EA  | -   | 75410      |
|            |                       | ** I/O POWER PLUGS & CABLE **                                |          |     |     |            |
| 110A       | U5011105P             | POWER SUPPLY PLUG                                            | 4.00     | EA  | -   |            |
| 111        | U5019024P             | CABLE, AWG 16 4/C 600V FLEXIBL                               | 3,000.00 | IN  | ?   | 75415      |
|            |                       | *****                                                        |          |     |     |            |
|            |                       | *LIGHT CURTAIN*                                              |          |     |     |            |
| 112        | U5004032P             | BANNER LIGHT CURTAIN CABLE                                   | 4.00     | EA  | -   |            |
|            |                       | *MACHINE LED LIGHT CABLES*                                   |          |     |     |            |
| 113        | U5020390P             | CBL, M12F TO FLYING LEADS, 4 PIN, 9m,                        | 1.00     | EA  | ?   |            |
| 113A       | U5027959P             | CABLE, M12M TO M12F, 4 PIN, 2m, STR/STR                      | 2.00     | EA  | -   |            |
| 113B       | U5027960P             | CABLE, M12F TO FLYING LEADS, 4 PIN, 5m,                      | 1.00     | EA  | -   |            |
| 114        | U5022311P             | VFD CABLE 4/C 12 AWG                                         | 0.00     | IN  | ?   |            |
|            |                       | *****                                                        |          |     |     |            |
|            |                       | ** INFEEED CONVEYOR MOTOR DISCONNECT **                      |          |     |     |            |



WestRock Packaging Systems, LLC

## SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/13/2021 2:29:04PM

ASSEMBLY NUMBER: U5029655M

ASSY, MACHINE WIRING

REVISION LEVEL: ?

| BOM<br>SEQ | COMPONENT PART NUMBER | DESCRIPTION                                                                                                                                                                   | QUANTITY | UOM | REV | ENG<br>SEQ |
|------------|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----|-----|------------|
| 115        | U5016986P             | MOTOR DISCONNECT SWITCH,5HP                                                                                                                                                   | 1.00     | EA  | ?   |            |
| 119        |                       | *****<br><br>*****<br>240 : 120 power<br>*****                                                                                                                                | 0.00     | EA  | -   |            |
| 120        | U5018853P             | TRANSFORMER, 5KVA<br><br>*Cisco*                                                                                                                                              | 1.00     | EA  | -   |            |
| 121        | U5025448M-001         | Cisco M2M installation kit                                                                                                                                                    | 0.00     | EA  | -   |            |
| 122        | U5026008M             | Cisco Install Kit                                                                                                                                                             | 0.00     | EA  | -   |            |
| 200        |                       | *****<br><br>*****<br>***** REVISIONS *****<br>*****<br>00-rev-0207218<br>SEQ 105 WAS QTY 6,000<br>*****TMC*****<br>00-rev.-030518<br>SEQ 4 AND 5 WERE ADDED<br>*****TMC***** | 1.00     | EA  | -   |            |
| 201        | U5027237P             | CABLE ENTRY INSERT, 1 X 4-5mm                                                                                                                                                 | 2.00     | EA  | -   |            |

ASSEMBLY NUMBER: U5029655M

END OF DETAILS